SECTION 11B

Evaporative Emission (EVAP) Systems

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Evaporative Emission (EVAP) Systems

The Evaporative Emissions (EVAP) system prevents the escape of fuel vapors to the atmosphere under hot soak and engine off conditions by storing these vapors in a carbon canister. The system also controls the purging of stored vapors from the carbon canister to the engine, where they are burned in the combustion chambers.

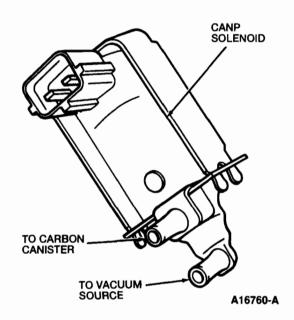
Component	1.3L (5-Door)	1.3L (3-Door)	1.6L Non-Turbo	1.6L Turbo	1.8L	2.0L	2.5L
Canister Purge Solenoid	X	X	x	x	х	x	x
Carbon Canister	X	X	X	х	Х	x	X
Check Valve				х			
Restrictor	X	X	X	х			X
Rollover / Vent Valve	X	X	X	х	Х	x	X
Two-Way Check Valve	X	X	X	Х	Х	x	X
Vapor Separator		X			Х		

EVAPORATIVE EMISSION SYSTEM COMPONENT APPLICATION CHART

The following is a description of the EVAP system components.

Canister Purge Solenoid

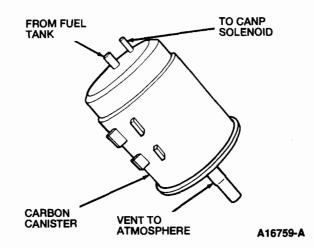
The Canister Purge (CANP) solenoid regulates the amount of evaporative fuel vapors transferred from the carbon canister into the intake manifold. The solenoid operates by an output signal from the Powertrain Control Module (PCM) to open the vacuum passage between the carbon canister and intake manifold when purging conditions are met. If more evaporative fuel vapors can be consumed by the engine, the solenoid is held open for a longer period of time.



Engine	Location
1.3L, 1.6L, 1.8L	Mounted near center of cowl.
2.0L	RH side of intake manifold.
2.5L	Mounted to the back of the intake manifold.

Carbon Canister

The fuel vapors from the fuel tank are stored in the carbon canister. When the vehicle is being operated, the carbon canister purges the fuel vapors into the engine for consumption by means of the Canister Purge (CANP) solenoid. During cool-down, air enters the carbon canister at the vent port.



Engine	Location
1.3L, 1.6L, 1.8L	RH corner near cowl.
2.0L, 2.5L	Behind the LH strut.

Restrictor

The restrictor limits the amount of fuel vapors that enter the carbon canister.

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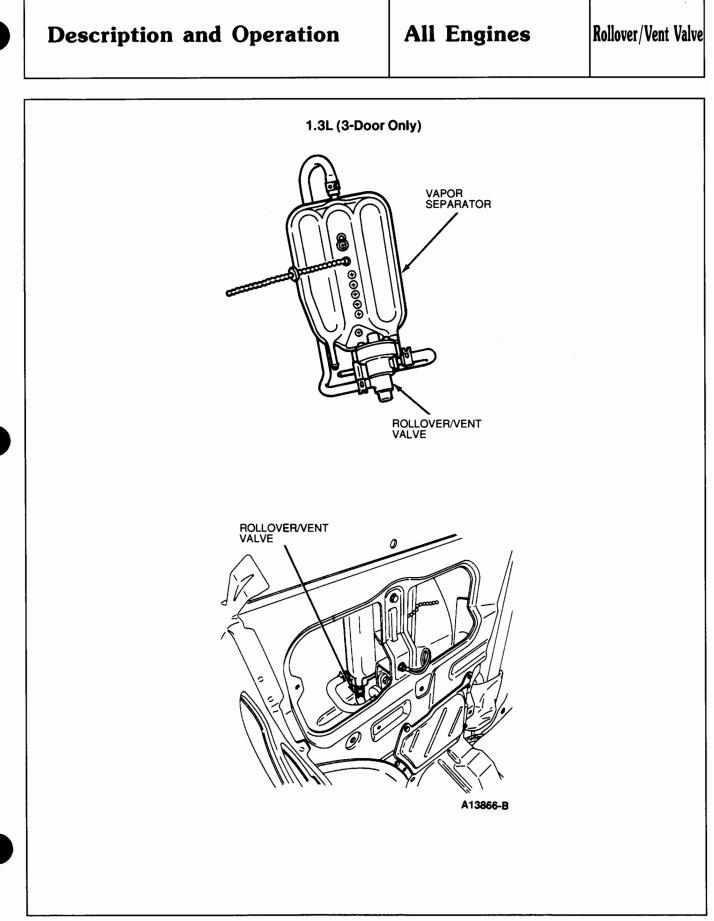
All Engines

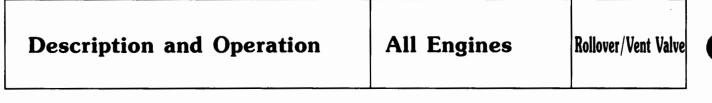
Rollover/Vent Valve

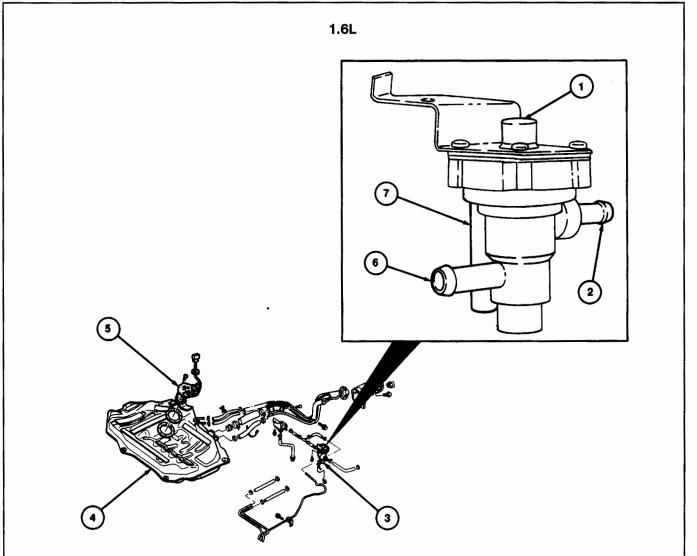


Rollover / Vent Valve

The rollover / vent valve is located on the highest point of the fuel tank. The valve serves a dual purpose: when fuel is in the tank, pressure increases, and the rollover / vent valve releases the extra pressure into the atmosphere; if a rollover situation occurs, the rollover / vent valve closes and will not permit fuel or fuel vapors to escape from the fuel tank.



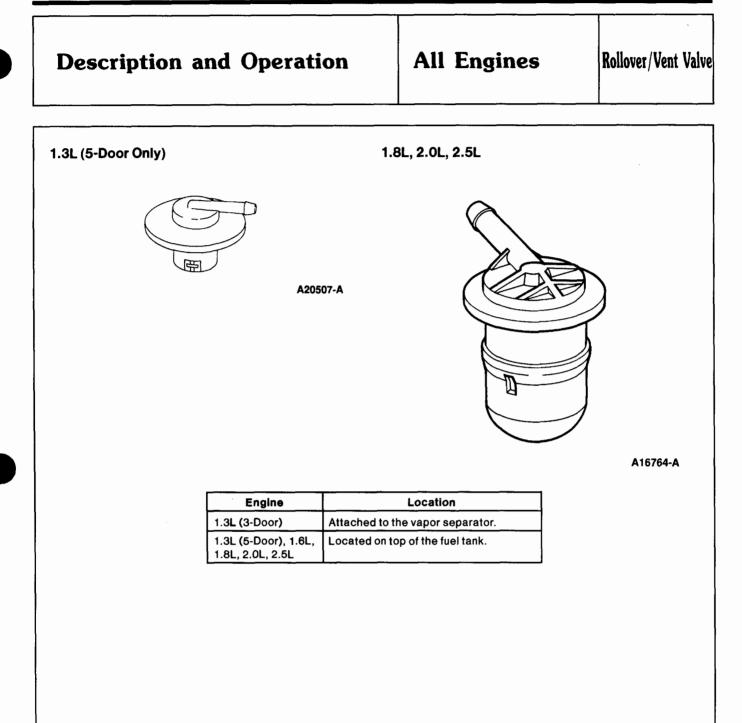




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Figure 1.

Item	Description
1	Rollover / Vent Valve
2	To Two-Way Check Valve
3	Rollover/Vent Valve
4	Fuel Tank
5	Fuel Pump
6	From Fuel Tank
7	Vent to Atmosphere



Description a	nd Operati	on	All Engines	Two-Way Check Valv
Two-Way Check Valve				
The two-way check valve c valve protects the fuel tank the tank to equalize pressur	from heat build-up ru			
1.6L and 1.8L		1.3	BL, 2.0L, 2.5L	
TO CARBON CANISTER		К 965-С	PORT B TO CARBON CANISTER	PORT A TO FUEL TANK A16475-B
	Engine		Location	
	1.3L, 1.6L, 1.8L, 2.0L, 2.5L	Mounted to th tank.	e body, above the fuel	

11B-8

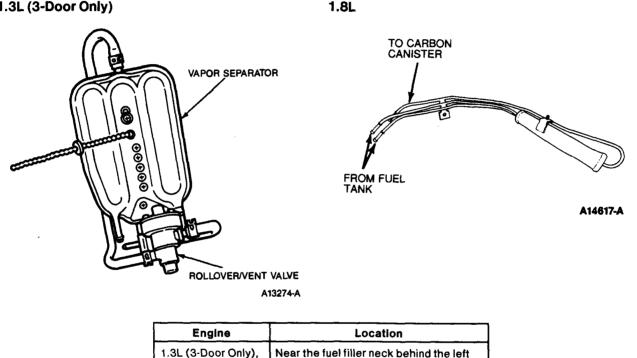


Description and Operation 1.3L 1.8L Vapor Separa

Vapor Separator

The vapor separator, installed between the fuel tank and evaporative lines to the carbon canister, prevents liquid fuel from entering the carbon canister. When fuel tank pressure increases, fuel vapors are allowed to vent to the carbon canister, but liquid fuel is directed back to the fuel tank.

1.3L (3-Door Only)



For further information regarding the makeup of the system and its relationship to other systems, refer to the appropriate engine / emission schematic diagram in Section 3B of this manual.

rear interior trim panel.

1.8L

System Inspection

NOTE: Excessive fuel tank pressure could be caused by the fuel cap and does not necessarily indicate a concern with the evaporative emission system components.

1. Visually inspect the components of the Evaporative Emission System.

VISUAL INSPECTION CHART

Mechanical	Electrical	
 Fuel odor or leakage Damaged vacuum or fuel vapor lines Loose vapor line connections 	 Discharged battery Damaged connectors Damaged air flow meter Damaged solenoid 	

- 2. Exercise the wiring and connector for the Canister Purge (CANP) solenoid. Check the throttle body, air flow meter, and the Powertrain Control Module (PCM) for looseness, corrosion, damage, or other problems.
- 3. Check the fuel tank, the fuel vapor lines, the vacuum lines, and the connections for looseness, pinching, leakage, damage or other obvious causes for malfunction.
- 4. If all checks are OK, proceed to the Pinpoint Tests.

Diagnosis and Testing

	TEST STEP	RE	SULT	ACTION TO TAKE
EV1	CHECK CANISTER PURGE SOLENOID VALVE FUNCTION			
		Yes		GO to EV2 .
	 and B, and the electrical connector from the solenoid valve. Blow air through port A and verify that no air exits from port B. Apply 12 volts and ground as shown. Blow air through port A and verify that air flows from port B. 	No		REPLACE the Caniste Purge (CANP) solenoid.
	TO CARBON			
	PORT A TO VACUUM			

All Engines ______.

EV

Evaporative Emission (EVAP) Systems

	TEST STEP	RESULT	ACTION TO TAKE
EV2	TEST STEP CHECK FOR LIQUID FUEL IN CARBON CANISTER • Run engine until warm to purge any fuel from the carbon canister. • Turn off the engine and remove the carbon canister. • Inspect the carbon canister for liquid fuel (strong odor or excessive weight). • Blow into the air vent (port C) and verify that air flows from the fuel vapor inlet (port B). (PORT B) FROM FUEL TANK (PORT C) VENT TO ATMOSPHERE CARBON	RESULT Yes No	ACTION TO TAKE GO to EV3. REPLACE the carbon canister.
EV3	A16508-B Is the carbon canister free of liquid fuel, and does it function properly? CHECK PURGE LINES FOR BLOCKAGE Remove the purge lines leading from the carbon canister to the engine air intake. Check the lines for blockage by blowing through them. Does air flow freely through the lines?	Yes No	GO to EV4 . REPLACE the purge line(s) any check valves, or restrictors that may be partially

All Engines





Diagnosis and Testing

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EV

	TEST STEP	RESULT	г <u></u>	ACTION TO TAKE
EV4	 CHECK TWO-WAY CHECK VALVE Visually inspect the two-way check valve and its connections for pinching, blockage, looseness, or other damage and / or leakage. Remove the two-way check valve. Refer to Service Manual Section 10-01. Connect Rotunda Vacuum Tester 021-00037 or equivalent, to port A of the valve. Apply 26 mm-Hg (1.01 in-Hg) of vacuum to port A for 1.3L, 2.0L and 2.5L or 37 mm-Hg (1.46 in-Hg) of vacuum to port A for 1.6L and 1.8L. Verify that the valve opens (does not hold vacuum). Connect the vacuum tester to port B of the valve. Apply 44 mm-Hg (1.73 in-Hg) vacuum to port B, and verify that the valve opens. 	Yes No		GO to EV5 . REPLACE / SERVICE the two-way check valve.
В	1.3L, 2.0L and 2.5L 1.3L, 2.0L and 2.5L TO CARBON CANISTER 1.6L and 1.8L			
	TO CARBON CANISTER			
	A13965-B Is the valve free of leakage, and does it function properly?			

EV

All Engines

Diagnosis	and	Testing	
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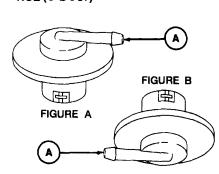
TEST STEP	RESULT	ACTION TO TAKE
EV5 CHECK ROLLOVER / VENT VALVE		
 Visually inspect the rollover / vent valve and its connections for pinching, blockage, looseness, or other mechanical damage. Is the rollover / vent valve and its 	Yes (1.3L [5-Door], 1.8L, 2.0L, 2.5L) Yes	GO to EV7 .
connections free of damage?	(1.3L [3-Door], 1.6L)	
	No	 REPLACE the rollover/vent valve or SERVICE the connecting hoses in question.
EV6 CHECK ROLLOVER/VENT VALVE FUNCTION (1.3L [3-DOOR], 1.6L ONLY)		
 Check the rollover / vent valve for evidence of leakage. Remove the rollover / vent valve. Refer to 	Yes (1.3L [3-Door])	GO to EV8.
 Service Manual Section 10-01. Connect Rotunda Vacuum / Pressure Tester 	Yes (1.6L)	 RETURN to the Diagnostic Routines, Section 2B.
 059-00008 or equivalent, to the rollover/vent valve as shown for Test 1. Hold the valve vertically. Blow into port A and verify the valve opens at 7.0 kPa (1.0 psi) maximum. 	No	 REPLACE the rollover/vent valve.
 Connect the tester as shown for Test 2. Blow into port B and verify the valve opens at 4.9 kPa (0.7 psi) maximum. Hold the valve upside down. Blow into port A and verify that pressure is held. 		
CAP OR PLUG FOR TEST TEST 1 B TEST 2		
A13964-A Does the valve function properly? 		





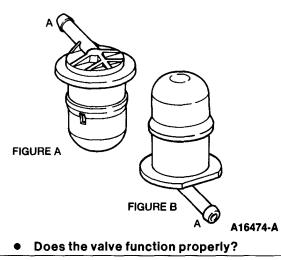
Dia	agnosis and Testing	All Engines		EV
	TEST STEP	RESULT		ACTION TO TAKE
EV7	CHECK ROLLOVER / VENT VALVE FUNCTION			
	• Check the rollover / vent valve for evidence of leakage.	Yes (1.8L)		GO to EV8 .
	 Remove the rollover / vent valve. Refer to Service Manual Section 10-01. Hold the valve as shown in Figure A. 	Yes (1.3L [5-Door], 2.0L, 2.5L)		RETURN to the Diagnostic Routines, Section 2B.
	 Blow into port A and verify that air flows through the rollover / vent valve. Invert the valve as shown in Figure B. 	No	►	REPLACE the rollover / vent valve.

Blow into port A and verify that air does not flow through the rollover / vent valve.
 1.3L (5-Door)



A20508-A

1.8L, 2.0L, 2.5L



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Diagnosis and Testing	All Engines	EV
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TEST STEP		RESULT	ACTION TO TAKE
EV8	CHECK VAPOR SEPARATOR INTEGRITY		
	 Visually inspect the vapor separator and its connections with the fuel tank for hose pinching, blockage, looseness, or other 	Yes	RETURN to the Diagnostic Routines, Section 2B.
	 mechanical damage. Is the vapor separator and its connections free of damage? 	No	REPLACE the vapor separator or REPAIR the connecting hose as required.

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1994 Powertrain Control / Emissions Diagnosis Aug 93

Specifications/Special Service Tools

Specifications

GENERAL SPECIFICATIONS

Description	Specifications	
Rollover/Vent	Valve Operation	
Fuel tank pressure to open (max.)	7.0 kPa (1.0 psi)	
Air pressure to vent tank (max.)	4.9 kPa (0.7 psi)	
Valve in upright position Open		
Valve in inverted position	Closed	
-	Valve Operation w pressure in either direction)	
Vacuum to open valve, Port A (fuel tank pressure) 1.3L, 2.0L and 2.5L: 26 mm-Hg (1.01 in-Hg 1.6L and 1.8L: 37 mm-Hg (1.46 in-Hg)		
Vacuum to open valve. Port B (barometric pressure)	All engines: 44 mm-Hg (1.73 in-Hg)	

Special Service Tools/Equipment

ROTUNDA EQUIPMENT

Model	Description
021-00037	Vacuum Tester
059-00008	Vacuum/Pressure Tester